

TYPICAL DATA SHEET*	ISSUE DATE	Feb-15
GRADE	WWW.TPCO.IR	
HD4440EA	IRAN/TABRIZ/TABRIZ PETROCHEMICAL COMPANY/P.O.BOX:51745-354/TEL:+984114282612	

HD4440EA is high density polyethylene copolymer containing butene-1(C4) as comonomer.

It is suitable as based resin for crosslinked polyethylene pipes.

HD4440EA has the following characteristics:

good impact strength, excellent surface finish.

Applications:

non pressurized pipe with silane technology

PROPERTY	UNIT	TEST METHOD	TYPICAL VALUE
MELT FLOW INDEX(2.16KG)	g/10min	ASTM D-1238	4
DENSITY	gr/cm3	ASTM D-1505	0.944
YELLOW INDEX	-	ASTM E-313	-1
WHITENESS INDEX	-	ASTM E-313	60
CONTAMINATION	NO.	BP137	5
TENSILE STRESS AT YEILD	MPA	ASTM D-638	18
TENSILE STRESS AT BREAK	MPA	ASTM D-638	23
ELONGATION AT BREAK	%	ASTM D-638	800

^{*}All above mentioned data are typical values and not to be construed as real specifications. Users should confirm results by their own tests. For more information about guaranteed items, please refer to S.S.S. (Standard Sales Specifications)

Grade Suffix(Additive Indication):

EA:GENERAL ANTIOXIDANT

	STANDARD SALES SPECIFICATIONS (GUARANTEED ITEMS)*	ISSUE DATE	Feb-15	
TPC شرکت پتروشیمی تبریز	GRADE	WWW.TPCO.IR		
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PROPERTY	UNIT	TEST METHOD	SPECIFICATION RANGE
MELT FLOW INDEX (2.16KG)	g/10min	ASTM D-1238	3.7-4.4
DENSITY	gr/cm3	ASTM D-1505	0.942-0.946
CONTAMINATION	NO.	BP137	≤5 DEFECTS IN 200GR OF PELLETS

^{*}FOR MORE INFORMATION PLEASE CALL QUALITY ASSURANCE DEPARTMENT AT ABOVE ADDRESS